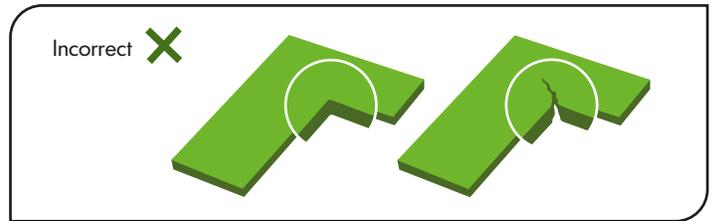
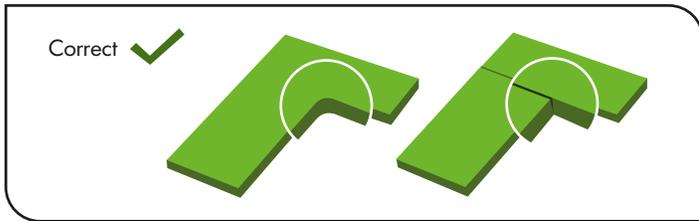




# MANUFACTURING INSTRUCTIONS

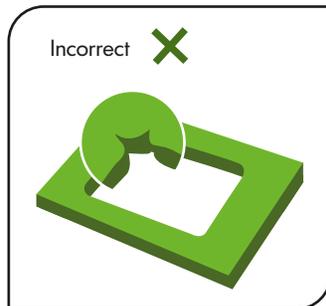
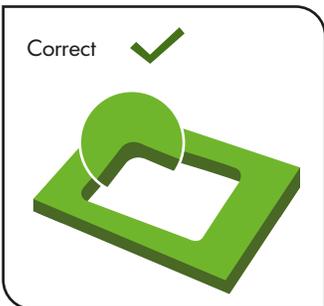


### Interior Corners:

In the case of a kitchen with an angular layout (L- or U-shaped), it is recommended that it be fabricated as a single piece. Interior corners must have a 3/8" radius. When using two pieces, it is recommended that the joint be located at the corner and that it have a minimum gap of 1/8", as shown in the first image.

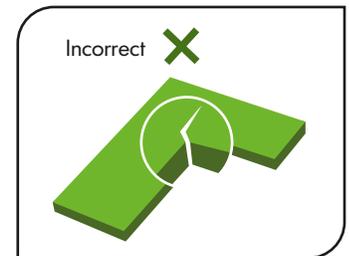
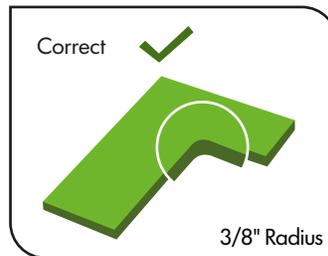
### Cutouts:

- If the distance between the cutout and the seam is less than 6", the area must be reinforced. This can be achieved by ensuring that all seams are positioned over the cabinet base or by installing a plastic or metal support underneath the seam.
- Always use a circular diamond drill bit of the required size for the project. Avoid damaging the drilled area by using cutting discs.
- All cutouts must be made using wet diamond cutting tools to prevent excessive heat buildup, which can also cause cracks or stress points.
- Always leave a minimum clearance of 1/8" between appliances and the edge of the cutout to allow for expansion.



### Joints:

- All seams must be leveled by adjusting the material before the adhesive cures.
- The use of acetone to remove excess silicone or to clean the surface after installation of printed quartz is strictly prohibited, as it may alter the color of the product.
- Do not polish the seam surfaces to make them flush or level.
- Use a professional seam-setting tool to ensure seams are as tight and discreet as possible. Seams must not exceed 1/16" in width.



### Edge Detail

- Our minimum recommended finished edge profile is a 1/8" bevel.
- Our preferred minimum edge profile is a 1/8" Pencil Round edge (3-4 mm).

NOTE: Chiseled or hammered edges are not approved as edge details.

